

Step 1

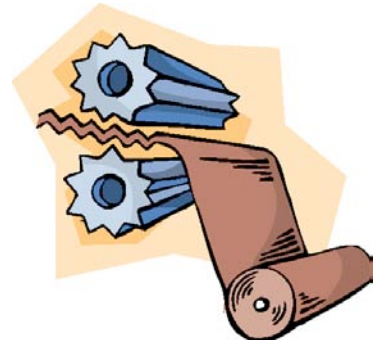
Reel of inside liner is received.

**Step 2**

The liner surface is heated in preparation for the medium to be glued.

**Step 3**

The medium is corrugated between two specially designed rollers. This second reel of paper is corrugated (fluted) to a predetermined size.

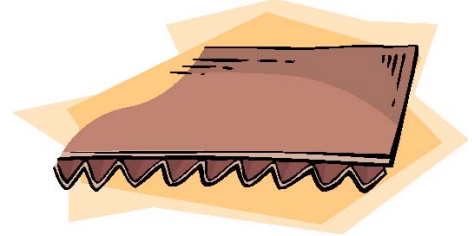
**Step 4**

Adhesive is applied to tips of the fluted paper.



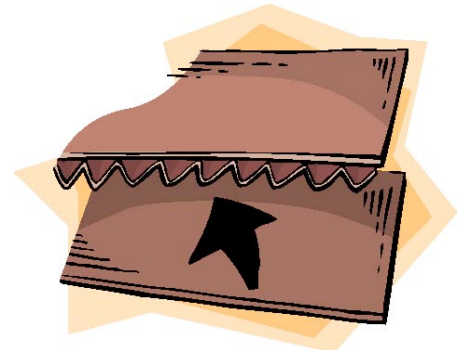
Step 5

The heated liner is then joined to the freshly glued flute (medium) to achieve single face corrugated board.

**Step 6**

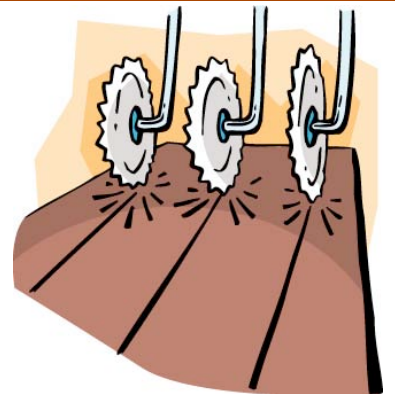
Adhesive is given time to cure.

The single face sheet (combined liner and medium) is allowed time to seal together before the 3rd reel is attached in the same manner to form a single wall corrugated cardboard sheet.

**Step 7**

Slit board is cut to length.

This sheet is then scored and slit to the required specifications.

**Step 8**

The slit sheets are then automatically fed through and stacked onto a pallet for transfer to the relevant machine for printing or die cutting.

